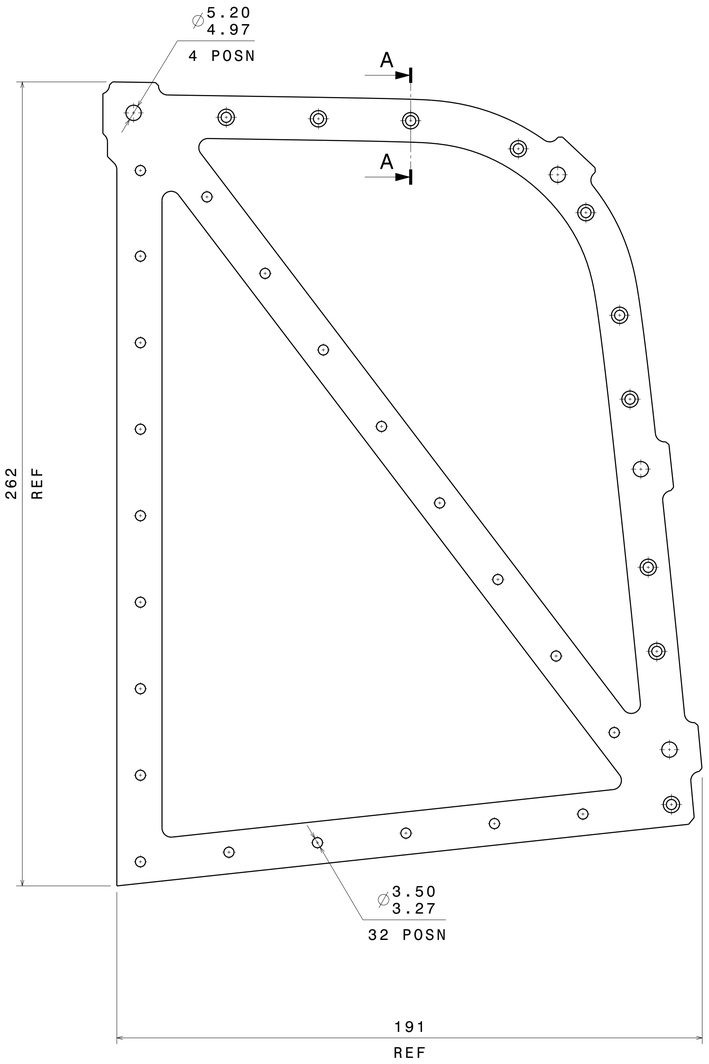
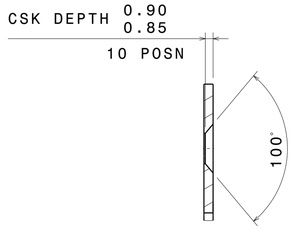
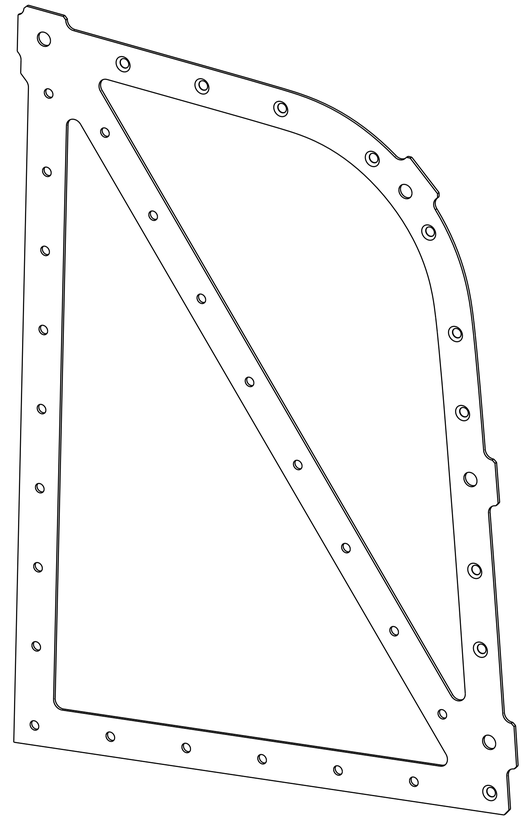
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			MODIFIED:
				DRG CHCK:
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				DSGN APRL:



FLAT PATTERN
SCALE 1:1



SECTION A-A
CSK DETAIL
SCALE 3:1



ISOMETRIC VIEW
SCALE 1:1

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 S.W.G (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ Ø0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REFS 01-03 TO QD3088, I.A.W MANUFACTURERS INSTRUCTIONS
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK TO QD5016 (B) 1 & 4

QB22357 - AS DRAWN
QB22392 - OPPOSITE HAND

REF	PART NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	---
02	QD3088-134	A/R	ACTIVATOR	---
03	QD3088-135	A/R	THINNERS	---

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETRES
TOLERANCES ARE:

DECIMALS	ANGLES
X. ± 1.0	±0.5DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY QB21939

USED ON QB05043

APPROVALS		DATE
DRAWN BY	N LOCKIE	9 OCT 2015
DRG CHCK	T CLARK	9 OCT 2015
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	D P SMITH	9 OCT 2015
CONTRACT NO		

Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE
PLATE SIDE

SIZE	CAGE CODE	DRG NO	ISS
A1.	U0088	QB22357/QB22392	P1

SCALE 1:1 | WEIGHT | SHEET A OF A

CAD LOCATION UKEH_CATDRW-135153